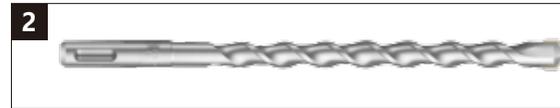


Bike rack assembly 400-22L



Step 1, Assemble lower rear beam

Parts

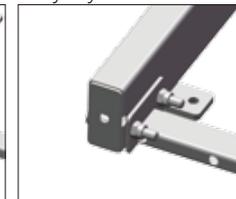
- 2x "171206" (side)
- 1x "171212" (lower rear horizontal beam)
- 4x Bolt M10 x 70 mm
- 4x M10 nut

1:1, Assemble the parts

1:2, Attach the nuts loosely by hand



1:1



1:2



6 - 2

Tools required

- 1. Metal drill bit $\varnothing 10$ mm
- 2. Concrete drill bit $\varnothing 8$ mm
- 3. Socket wrenches 16 and 17

- 4. Ring spanners 16 and 17
- 5. Nutrunner
- 6. Hammer drill for fastening to floor

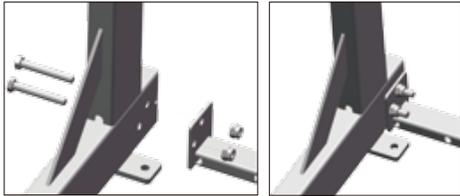
6 - 1

Step 2, Assemble lower front beam

Parts

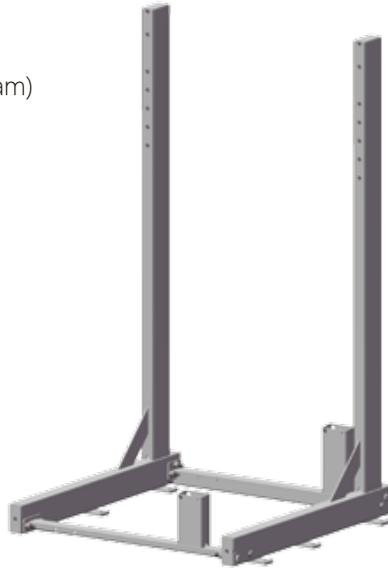
- Parts from step 1
- 1x "171211" (lower front horizontal beam)
- 4x Bolt M10 x 70 mm
- 4x M10 nut

- 2:1, Assemble the parts
- 2:2, Attach the nuts loosely by hand



2:1

2:2

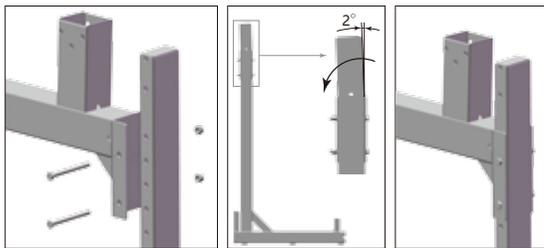


Step 3, Assemble upper beam

Parts

- Parts from step 2
- 1x "20152" (upper horizontal beam)
- 4x Bolt M10 x 110 mm
- 4x M10 nut

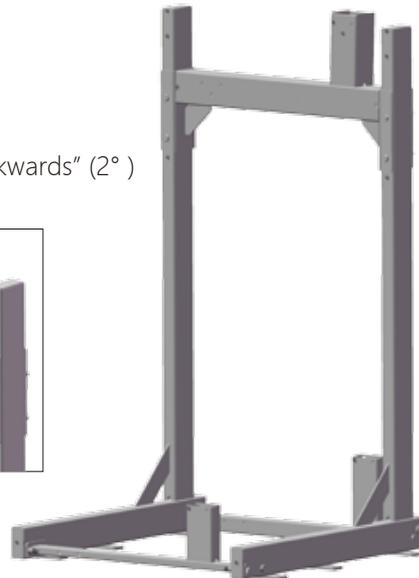
- 3:1, Assemble the parts
- 3:2, Check that the upper beam is tilting "backwards" (2°)
- 3:3, Attach the nuts loosely by hand



3:1

3:2

3:3



6 - 3

Step 4, Assemble the lower rails

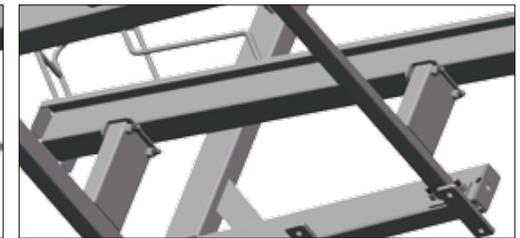
Parts

- Parts from step 3
- 2x "20011" (fixed rail)
- 8x Bolt M10 x 70 mm
- 8x M10 nut

- 4:1, Assemble the parts
- 4:2, Attach the nuts loosely by hand



4:1

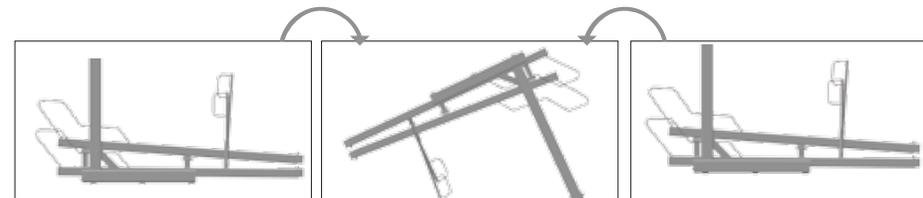


4:2

Step 5, Put the bike rack on its side and tighten all the nuts

Parts

- Parts from step 4
- 5:1, Put the bike rack on its side
- 5:2, Tighten all the nuts
- 5:3, Set the bike rack upright again



5:1

5:2

5:3

6 - 4

Step 6, Bolt the bike rack to the floor

Parts

Complete bike rack
at least 6x bolt, depending on the floor
material



Step 7, Assemble the upper rails

Parts

Parts from step 6
2x "171054-20022 TMI" (extendable rail)
6x Bolt M10 x 110 mm
6x M10 nut

7:1-7:2, Assemble the parts
7:3, Tighten the nuts
7:4, Tighten all the nuts



7:1



7:2



7:3



Done!